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References

	TITLE	AUTHOR	YEAR	ABSTRACT	JOURNAL
1	Countercurrent chromatographic isolation of lolitrem B from endophyte-infected ryegrass (Lolium perenne L.)	Grancher, D	2004	This paper describes a new method of purification of the Lolitrem B, a tremorgenic mycotoxin produced in planta by the endophytic fungus Neotyphodium lolii. The method is based on the large-scale isolation of the toxin by countercurrent chromatography (CCC). The lolitrem B content in endophyted ryegrass seed, 11 microg/g or 11 ppm, is extracted by stirring finely ground seeds with ethanol for 3 h at room temperature. The concentrated crude extract contains about 0.6 mg/g or 600 ppm of lolitrem B. It is then submitted to CCC purification with a biphasic four-solvent liquid system. A 160-fold enrichment was obtained in one step producing a raffinate containing 10% or 100 mg/g of the toxin. Further purifications were then performed by thin layer and low pressure liquid chromatography. Twenty-eight micrograms of lolitrem B with a 96% purity grade were obtained from 8 kg of seeds (yield 32%).	Journal of Chromatography A
2	Technology transfer and scale up of a potential cancer preventive plant dynamic extraction of glucoraphanin. D.	Fisher, D	2005	Glucosinolates are anionic, hydrophilic β-thioglucoside N-hydroxysulfates, which are abundant plant secondary metabolites found in cruciferous plants and are of particular interest for their chemoprotective, antioxidant and antibiotic activities. The purification of gluoraphanin (GR), the predominant glucosinolate in broccoli, was achieved using high-speed countercurrent chromatography (HSCCC) with a high salt, highly polar phase system of 1-propanol-acetonitrile-saturated ammonium sulphate-water (1:0.5:1.2:1) on a preparative scale (850 mL capacity) Pharma-Tech HSCCC instrument at ca 700 mg glucosinolates per run in about 3 hours. To scale up the production of glucosinolates the technology was transferred from Johns Hopkins to Brunel Institute for Bioengineering (BIB). Within three days a 50×scale up was achieved with comparable target compound recovery and purity using a MIDI-dynamic extraction centrifuge (928 mL capacity) with run times of 30 min and processing loads of 30 mL of ca 50% w/w viscous solutions (15 g injected). The 34 runs processed 589 g of extract producing a total of 52.6 g of 98% pure GR.	Journal of Liquid Chromatography & Related Technologies
3	Hydrodynamics of PEG-Phosphate Aqueous Two-Phase Systems in a J-Type Multilayer Countercurrent	Al-Marzouqi, I	2005	Recently, we have shown that countercurrent chromatography (CCC) is an effective method for the purification of plasmid DNA vaccines and gene therapy vectors.1Kendall, D., Booth, A. J.,Levy, M. S. and Lye, G. J.2001. Separation of supercoiled and open-circular plasmid DNA by liquid-liquid countercurrent chromatography. Biotech. Lett., 23: 613–619. As a basis for further work, this paper studies the hydrodynamics of various PEG-Salt aqueous-aqueous two-phase systems in a Brunel J-type countercurrent chromatograph. The degree of stationary phase retention, S f , once a hydrodynamic equilibrium is achieved has been studied as a function of mobile phase flow rate (0.5–2.0 mL•min−1), coil rotational speed (500–850 rpm), column volume (92.3 and 167.3 mL), choice of mobile phase (PEG or phosphate), and mobile phase pumping direction (Head-Tail or Tail-Head). Three different aqueous two-phase systems (ATPS) were studied, which consisted of PEG 300-K2HPO4, PEG 600- K2HPO4, and PEG 1000-K2HPO4, having density and viscosity ratios between 1.15–1.13 and 0.27–0.12, respectively. HighS f values in comparison to previous aqueous-aqueous studies with CCC were obtained of up to 73.7%. These high S f values were obtained when the lower aqueous phase was pumped from Tail(periphery)Head(centre), opposite to the direction normally recommended for most organic-aqueous systems in J-type CCC machines.2Sutherland, I. A.,Muytjens, M., Prins, M.and Wood, P. 2000. A new hypothesis on phase distribution in countercurrent chromatography. J. Liq. Chromatogr. & Rel. Technol., 23(15):2259–2276.[Taylor & Francis Online],[Web of Science ®] This is believed to be due to the high settling times and low density/high viscosity difference of aqueous-aqueous systems compared to organic-aqueous systems. Du3Du, Q., Wu, C., Qian, G.,Wu, P. and Ito, Y. 1999.Relationship between flow rate of the mobile phase and retention of the stationary phase in countercurrent chromatography. J Chromatogr A, 835:231–235.[CrossRef], [Web of Science ®] plots of the data showed the essential linear relationship between S f and √F, provided that S f >20%. Data obtained from Du plots for each phase system could also be used to satisfactorily predict S f as a function of column rotational speed. This work gives an insight into the behaviour of aqueous phase systems in J-type CCC machines and is useful as a basis for process design and scale-up.	Journal of Liquid Chromatography & Related Technologies
4	How to achieve rapid separations in counter-current chromatography	Chen ,L	2006	A new generation of high performance coil planet centrifuges is now making it possible to realize the enormous potential of liquid–liquid partition chromatography for the rapid and predictable scale up of separation processes. This paper uses a separation of flavonoids to demonstrate how rapid fractionations can be obtained at high flow rates with limited loss of resolution and with significant increase in throughput. Furthermore, it is shown that chromatograms at various flows can be modeled so that optimum conditions can be rapidly assessed.	Journal of Chromatography A
5	Developments in the application of counter-current chromatography to plant analysis	Marston, A	2006	Counter-current chromatography is a very versatile separation technique which does not require a solid stationary phase. It relies simply on the partition of a sample between the two phases of an immiscible solvent system. Some of the more recent applications of the method to the separation of plant-derived natural products are described here. Crude plant extracts and semi-pure fractions can be chromatographed, with sample loads ranging from milligrams to grams. Aqueous and non-aqueous solvent systems are used and the separation of compounds with a wide range of polarities is possible. The technique is complementary to other chromatographic methods and is compatible with gradient systems. The possibilities for solvent selection are almost limitless but some guidelines for the choice of successful systems are presented.	Journal of Chromatography A
6	Feasibility of scaling from pilot to process scale	Ignatova, S	2007	The pharmaceutical industry is looking for new technology that is easy to scale up from analytical to process scale and is cheap and reliable to operate. Large scale counter-current chromatography is an emerging technology that could provide this advance, but little was known about the key variables affecting scale-up. This paper investigates two such variables: the rotor radius and the tubing bore. The effect of rotor radius was studied using identical: length, β-value, helix angle and tubing bore coils for rotors of different radii (50 mm, 110 mm and 300 mm). The effect of bore was researched using identical: length, helix angle and mean β-value coils on the Maxi-DE centrifuge (R = 300 mm). The rotor radius results show that there is very little difference in retention and resolution as rotor radius increases at constant bore. The tubing bore results show that good retention is maintained as bore increases and resolution only decrease slightly, but at the highest bore (17.5 mm) resolution can be maintained at very high flow rates making it possible for process scale centrifuges to be designed with throughputs exceeding 25 kg/day.	Journal of Chromatography A
7	Counter-current chromatography separation scaled up from an analytical column to a production column	Wood, P	2007	An analytical separation was performed on an analytical J-type counter-current chromatography (CCC) instrument using a 5.4 ml column, with a 1 ml/min mobile phase flow rate. This separation had a resolution of 0.69 and was achieved in 10 min. The same separation was performed using two 2300 ml columns connected in series at a flow rate of 850 ml/min using a production scale J-type centrifuge. This production scale separation was also obtained in 10 min with a resolution of 0.71. This represents an 850 times increase in productivity. This paper presents these separations and the underlying scale up theory.	Journal of Chromatography A
8	Rapid purification and scale-up of honokiol and magnolol using high-capacity high-speed counter-current chromatography	Chen ,L	2007	In this paper, a rapid separation approach has been developed using high-capacity high-speed counter-current chromatography (high-capacity HSCCC) to isolate and purify honokiol and magnolol, which are the main bioactive constituents from Houpu. The optimization of the solvent selection process, sample loading volume and flow rate is systematically studied using analytical high-capacity HSCCC. The optimized parameters obtained rapidly at analytical scale were used for a 1000× scale-up preparative run using pilot scale high-capacity HSCCC in a MAXI-DE centrifuge. A crude sample of 43 g was successfully separated and the fractions were analysed by high-performance liquid chromatography (HPLC). This large scale preparative single step run yielded 16.9 and 19.4 g of honokiol and magnolol with purities of 98.6 and 99.9%, in only 20 min. This is the first time that high-performance counter-current chromatography has been used to purify multiple gram grade bioactive compounds in less than 1 h and at such high concentrations of final products (10.8 g/l for magnolol and 7.0 g/l for honokiol).	Journal of Chromatography A
9	Recent progress on the industrial scale-up of counter-current chromatography	Sutherland, I	2007	The pharmaceutical industries are looking for rapid methods of purification and predictable scale-up for their drug development process that will cut their costs and enable them to reduce the time to market. In this paper, recent progress is reviewed in the development and demonstration of two types of industrial scale centrifugal liquid–liquid chromatography: hydrostatic and hydrodynamic. Industrial scale hydrostatic processes by Partus Technologies and Armen Instrument are just emerging. Results demonstrating scalability are presented for hydrodynamic processes by Dynamic Extractions. The review concludes that the time is now right, with this appropriate commercial support, for high performance counter-current chromatography to emerge as a major enabling technology for industry.	Journal of Chromatography A
10	Preparative purification of anti-tumor derivatives of honokiol by high-speed counter-current chromatography	Luo, Y	2008	In our program to synthesize a series of novel derivatives as potential analogs of honokiol for anti-tumor treatment, we have found that at least three of the derivatives of honokiol showed more potency to inhibit the proliferation of K562 leukemia cells and SPC-A1 adenocarcinoma cells. As a critical step to our further series synthesis of derivatives of honokiol, three derivatives of honokiol composed of two isomers and one compound with two formyl groups, which were hardly separated by common purification methods, needed to be rapidly separated and purified. The present work describes analytical and preparative high-speed counter-current chromatography (HSCCC) for the isolation and purification of these three C-formylation derivatives of honokiol, named 3'-formylhonokiol, 5-formylhonokiol and 3',5-diformylhonokiol, respectively. The solvent system for HSCCC separation was composed of hexane-ethyl acetate-methanol-water with the ratio of 1:0.4:1:0.4 (v/v). The one-step purification produced 157.8 mg, 121.6 mg and 21.2 mg of 3'-formylhonokiol, 5-formylhonokiol, 3',5-diformylhonokiol from crude sample of 400mg with purities of 98.6%, 99.2% and 99.6%, respectively, in an elution time of 2.5 h. The purities and structural identification were determined by HPLC, (1)H NMR, (13)C NMR and mass spectroscopy. Their anti-proliferation effects on K562, A549 and SPC-A1 cell lines were evaluated by MTT (3-(4,5-dimethylthiazol-2-yl)-2,5-diphenyltetrazolium bromide) assay.	Journal of Chromatography A
11	How to realise the linear scale-up process for rapid purification using HPCCC	Yuan, Y	2008	This study used the isolation of six constituents from Selaginella tamariscina as an example to demonstrate how to achieve rapid and predictable linear scale-up processes in both normal- and reversed-phase high-performance counter-current chromatography. After systematic optimization of solvent systems, sample concentration, sample loading volume, rotation speed and flow rate on the analytical Mini-DE centrifuge, the optimized parameters obtained were directly transferred to the preparative Midi-DE centrifuge, with nearly the same purities, resolutions and elution times but with 50 times the throughput. Amentoflavone (446.7 mg, 97.8%), robustaflavone (21.6 mg, 89.4%), bilobetin (80.7 mg, 92.7%), hinokiflavone (15.1 mg, 85.5%), isocryptomerin (34.8 mg, 89.6%) and an apigenin-diglucoside (46.3mg, 96.4%) were obtained with amounts and purities shown in parentheses as analysed by HPLC. The process, therefore, offers an efficient and rapid method of obtaining sufficient quantities of target compounds with significantly increased throughput after a linear scale-up.	Journal of Chromatography A
12	Linear scale-up of the separation of active components from Oroxylum indicum using high-speed counter-current chromatography	Yuan, Y	2008	High-speed counter-current chromatography was used to separate and purify flavonoids from the ethyl acetate extract of Oroxylum indicum. After the optimization of separation conditions on analytical instrument, including the two-phase solvent system, rotation speed, flow rate, sample volume and sample concentration, a linear scale-up procedure was performed at preparative grade. Chrysin (160.9 mg, 97.3% in purity), baicalein (130.4 mg, 97.6% in purity), baicalein-7-O-glucoside (314.0 mg, 98.3% in purity), baicalein-7-O-diglucoside (179.1 mg, 99.2% in purity), and a new chrysin-diglucoside (21.7 mg, 98.8% in purity) were obtained from 911.6 mg ethyl acetate extract of Oroxylum indicum by only one step. These five compounds were identified using high performance liquid chromatography, mass spectrometry and nuclear magnetic resonance. With the improvement of the throughput for 53 times after such a scale-up, the resolution and the separation time were kept as the same as those of the analytical grade separation. Therefore, the linear scale-up provided an efficient method for the separation of natural products.	Journal of Chromatography A
13	Preparative separation of a terpenoid and alkaloids from Tripterygium wilfordii Hook. f. using hpccc. Comparison of various elution and operating strategies	Ye, H	2008	This paper describes how high-performance counter-current chromatography (HPCCC) was used strategically for the separation of Tripterygium wilfordii Hook. f. Due to the complexity of Chinese herbal medicines, the initial ethanol crude extract was fractionated into seven fractions using medium-pressure liquid chromatography (MPLC). One terpenoid (triptolide) and three alkaloids (peritassine A, wilforgine and wilforine) were further separated from one of the MPLC fractions. This fraction (1.25 g) yielded 8 mg of triptolide and 28 mg of peritassine A after one HPCCC column pass and 30 mg of wilforgine and 120 mg of wilforine after a second column pass with respective purities of 97%, 93.6%, 95.0% and 94.4%, which were determined by high-performance liquid chromatography (HPLC). This was a one-step HPCCC separation, using an n-hexane-ethyl acetate-methanol-water (4:5:4:5, v/v) solvent system, where increases in theoretical plates have been sacrificed in favour of increasing throughput. Structures were identified by electrospray ionization mass spectrometry (ESI-MS), (1)H nuclear magnetic resonance ((1)H NMR) and (13)C nuclear magnetic resonance ((13)C NMR). Comparison of three different modes of eluting compounds retained in the liquid stationary phase: elution extrusion; dual mode and simple pump-out showed that simply pumping out the column contents at high flow gave better resolution and was eight times faster than the other two well-utilised methods. Triptolide and peritassines A were isolated for the first time from Tripterygium wilfordii Hook. f.	Journal of Chromatography A
14	Flow rate gradient high-speed counter-current chromatography separation of five diterpenoids from Triperygium wilfordii and scale-up	Peng, A	2008	In this paper, high-speed counter-current chromatography (HSCCC) instruments with different gravitational forces were applied for the separation of bioactive compounds from Triperygium wilfordii Hook.f. The critical parameters including sample concentration, sample volume and flow rate were first optimized on an analytical Mini-DE HSCCC system, and then scaled up to a preparative TBE 300A HSCCC system.	Journal of Chromatography A
15	Practical solvent system selection for counter-current separation of pharmaceutical compounds	Dubant, S	2008	Counter-current chromatography (CCC) is a technique that shows a lot of potential for large scale purification. Its usefulness in a "research and development" pharmaceutical environment has been investigated, and the conclusions are shown in this article. The use of CCC requires the development of an appropriate solvent system (a parameter of critical importance), a process which can be tedious. This article presents a novel strategy, combining a statistical approach and fast HPLC to generate a three-dimensional partition coefficient map and rapidly predict an optimal solvent system. This screen is performed in half a day and involves 9 experiments per solvent mixture. Test separations were performed using that screen to ensure the validity of the method.	Journal of Chromatography A
16	Preparative isolation and purification of three rotenoids and one isoflavone from the seeds of Millettia pachycarpa Benth by high-speed counter-current chromatography	Ye, H	2008	Both analytical and preparative high-speed counter-current chromatography (HSCCC) were used to isolate and separate chemical bioactive constituents from the seeds ofMillettia pachycarpa Benth, a famous traditional Chinese medicine. Three rotenoids and one isoflavone were successfully purified for the first time by HSCCC with a two-phase solvent system composed of n-hexane–ethyl acetate–methanol–water (HEMWat) (1:0.8:1:0.6, v/v/v/v). The separation parameters were first performed on the analytical HSCCC and optimized conditions were then scaled up to preparative HSCCC. The separation produced 160.2 mg tephrosin, 14.6 mg 4&5Ø-dimethoxy-6,6-dimethylpyranoisoflavone, 109.4 mg deguelin, 6.7 mg 6a,12a-dehydrodeguelin with respective purities of 95, 93, 95, 95%, in one single run from 400 mg crude extract of the seeds of M. pachycarpa Benth. The purity of the isolated compounds was analyzed by high-performance liquid chromatography (HPLC) and their structures were identified by electrospray ionization mass spectrometry (ESI-MS); 1H nuclear magnetic resonance (1H NMR) and 13C nuclear magnetic resonance (13C NMR) analysis. This paper is an excellent example of the role that CCC is playing in isolating active compounds for pre-clinical trials of new chemical entities, even when scaling up between centrifuges from different manufacturers.	Journal of Chromatography A